

23.3.0 OPERATIONS MANAGEMENT

23.3.1 Introduction

This module unit is intended to equip the trainee with the knowledge, skills and attitudes that will enable him/her effectively plan and manage the procurement functions in an organisation

23.3.2 General Objectives

By the end of the module unit, the trainee should be able to:

- a) explain the concept of operations management
- b) describe the role of materials management in product development process
- c) discuss the relationship between production planning and control
- d) recognise the role of materials management in production operations
- e) outline the need for the efficient maintenance of plant and equipment
- f) explain the importance of location and layout in operations management
- g) explain the need for new technologies in operations management for effective materials usage

23.3.3 Module Unit Summary and Time Allocation

Code	Sub-Module Units	Content	Total (Hours)
23.3.01	Introduction to Operations Management	<ul style="list-style-type: none">• Concept of operations management• Transformation process in operations management• Product versus service operations• Role of materials management	2

Code	Sub-Module Units	Content	Total (Hours)
23.3.02	Product Development and Design	<ul style="list-style-type: none"> • Need for product development • Sources of new product ideas • Stages in product development • Role of purchasing in product development and design 	15
23.3.03	Production Planning and Control	<ul style="list-style-type: none"> • Meaning of production planning and control • Interface between material need, plant and equipment maintenance, production planning and control • Factors to be considered when planning for material to be used in production • Production planning techniques 	15
23.3.04	Production Systems	<ul style="list-style-type: none"> • Types of production systems • Factors that influence the choice of production systems 	12
23.3.05	Plant and Equipment Maintenance	<ul style="list-style-type: none"> • Need for plant and maintenance and repair • Reasons for equipment maintenance • Ways of plant and equipment maintenance and repair • Types of plant and equipment maintenance • Factors to be considered when planning for plant and equipment maintenance and repair • Costs involved in plant and equipment maintenance • Role of purchasing in plant and equipment maintenance and repair 	15

Code	Sub-Module Units	Content	Total (Hours)
23 3.06	Location and Layout in Operations Management	<ul style="list-style-type: none"> • Factors that determine the location of operating units • Location analysis tools • Types of factory/plant layout 	12
23 3.07	Technologies in Operations Management	<ul style="list-style-type: none"> • Concept of benchmarking • Flexible manufacturing systems • Computer Aided designs • Computer Integrated manufacturing system • Lean performance 	15
23 3.08	Emerging Issues and Trends in Operation Management	<ul style="list-style-type: none"> • Emerging issues and trends in operations management • Challenges posed by the emerging trends and issues in operations management • Coping mechanisms challenges posed by the emerging trends and issues in operations management 	4
Total			90

23.3.01	INTRODUCTION TO OPERATIONS MANAGEMENT	- Performance objectives for the operations function
	Theory	23.3.01T2 Transformation process in operations
23.3.01T	<i>Specific Objectives</i> By the end of the sub-module unit, the trainee should be able to:	- Input stage - Conversion stage (production system)
	a) explain the concept of operations b) describe the transformation process in operations	23.3.01T3 Manufacturing versus service operations
	c) distinguish between manufacturing and service operations	- Product characteristics - Service characteristics
	d) explain the roles of materials management in business organisations.	23.3.01T4 Role of materials management in an organisation
		Practice
		<i>Specific Objective</i> By the end of the sub-module unit, the trainee should be able to design the input, transportation output model
23.3.01C	Competence The trainee should have the ability to design the input, transportation output model	23.3.01P1 <i>Content</i> Designing the input, transportation output model
23.3.01T1	<i>Content</i> Concept of operations - Meaning of operations management - Meaning of Operations management	<i>Suggested Teaching/Learning Resources</i> - Text books - Chalk-board - Case-study

	<i>Suggested Teaching/Learning Activities</i>	23.3.02C	Competence The trainee should have the ability to identify sources of ideas and material for new product development
	<i>Suggested Evaluation Methods</i>		<i>Content</i>
	- Oral tests	23.3.02T1	Need for product development
	- Assignments		- Changes in consumer tastes
23.3.02	PRODUCT DEVELOPMENT AND DESIGN		- Changes in technology
	Theory	23.3.02T2	- Competition
			Sources of new product ideas
23.3.02T	<i>Specific Objectives</i> By the end of the sub-module unit, the trainee should be able to		- Internal sources
	a) explain the need for product development	23.3.02T3	- Customers
	b) identify the sources for ideas for product development		- Distributors
	c) describe the stages in product development		Suppliers
	d) explain the role of purchasing in product development and design.	23.3.02T4	Stages in product development
			- Idea generation
			- Screening and analysis
			Development
			- Testing
			- Commercialization
			Role of purchasing and supply in product development and design
			- Provision of information on new components available
			- Provision of information on possible components

	<ul style="list-style-type: none"> - Identification of potential supply partners - Advising on cost and availability of materials required - Developing preliminary supply options 	23.3.03	<p>PRODUCTION PLANNING AND CONTROL</p> <p>Theory</p>
	<p>Practice</p>	23.3.03T	<p><i>Specific Objectives</i></p> <p>By the end of the sub-module unit, the trainee should be able to:</p> <ul style="list-style-type: none"> a) explain the meaning of production planning and control b) interface between production planning and control c) explain the various factors to be considered when planning for materials to be used in production d) evaluate the various production planning techniques.
23.3.02P	<p><i>Specific Objective</i></p> <p>By the end of the sub-module unit, the trainee should be able to illustrate the process of product development</p>		
23.3.02P1	<p><i>Content</i></p> <p>Illustration of the process of product development</p> <p><i>Suggested Teaching/Learning Resources</i></p> <ul style="list-style-type: none"> - Text books - Chalk-board - Computer - Case-study <p><i>Suggested Teaching/Learning Activities</i></p> <ul style="list-style-type: none"> - Discussion - Explanation - Note-taking - Demonstration <p><i>Suggested Evaluation Methods</i></p> <ul style="list-style-type: none"> - Oral tests - Assignments 		
		23.3.03C	<p>Competence</p> <p>The trainee should have the ability to apply production planning and control techniques</p>

23.3.03T1	<p><i>Content</i></p> <p>Meaning of terms Production planning</p> <ul style="list-style-type: none"> - Control 	<p><i>Suggested Teaching/Learning Resources</i></p> <ul style="list-style-type: none"> - Text books - Chalk-board - Exercise books - Manila papers - Felt pen
23.3.03T2	<p>Interfacing between production planning and control</p>	
23.3.03T3	<p>Factors to be considered when planning for materials to be used in production</p>	<p><i>Suggested Teaching/Learning Activities</i></p> <ul style="list-style-type: none"> - Discussion - Explanation - Note-taking - Observation
23.3.03T4	<p>Production planning techniques</p> <ul style="list-style-type: none"> - Capacity planning - Loading, sequencing and scheduling - Network analysis - MPR I and MRP II - Enterprise Resource Planning - Just in Time (JIT) - Gantt Chart - Standardization 	<p><i>Suggested Evaluation Methods</i></p> <ul style="list-style-type: none"> - Assignments - Oral tests
		23.3.04
		PRODUCTION OPERATIONS/SYSTEMS
		Theory
23.3.03P	<p><i>Practice</i></p> <p><i>Specific Objectives</i> By the end of the sub-module unit, the trainee should be able to:</p> <ul style="list-style-type: none"> a) draw a Gantt chart b) prepare a production schedule. 	<p>23.3.04T</p> <p><i>Specific Objectives</i> By the end of the sub-module unit, the trainee should be able to:</p> <ul style="list-style-type: none"> a) explain the various types of production systems b) discuss the various factors influencing the choice of production system.
23.3.03P1	<p><i>Content</i></p> <p>Drawing a Gantt charts</p>	
23.3.03P2	<p>Production schedules</p>	

23.3.04C	<p>Competence The trainee should have the ability to plan and manage material flow for each type of production system</p>	<ul style="list-style-type: none"> - Discussion - Explanation - Note-taking - Observation
	<i>Content</i>	
23.3.04T1	<p>Types of production systems</p> <ul style="list-style-type: none"> - Project - Jobbing - Batch - Mass - Process 	23.3.05
		<p>PLANT AND EQUIPMENT MAINTENANCE</p>
		Theory
23.3.04T2	<p>Factors that influence the choice of production system</p>	23.3.05T
		<p><i>Specific Objectives</i> By the end of the sub-module unit, the trainee should be able to:</p>
23.3.04P	<p><i>Specific Objective</i> By the end of the sub-module unit, the trainee should be able to identify types of production systems in a class discussion</p>	
	Practice	
	<p><i>Content</i> Class presentation on production systems</p>	
23.3.04P1	<p><i>Suggested Teaching/Learning Resources</i></p> <ul style="list-style-type: none"> - Text books - Chalk-board - Case-study 	
	<p><i>Suggested Teaching/Learning Activities</i></p>	<ul style="list-style-type: none"> a) explain the need for plant and equipment maintenance b) discuss the reasons for plant and equipment maintenance and repair c) describe ways of plant and equipment maintenance and repair d) explain the types of plant and equipment maintenance e) explain factors to be considered when planning for plant and equipment maintenance

- f) discuss the various costs involved in plant and equipment maintenance
- g) discuss the role of purchasing in plant and equipment maintenance.

23.3.05C

Competence

The trainee should have the ability to prepare a plant and equipment maintenance schedule

Content

23.3.05T1

Need for plant and equipment maintenance

- To maximize the useful life of the plant and equipment
- To keep the plant and equipment safe and prevent the development of safety hazards
- To minimize the total production or operating costs directly attributed to equipment service and repair
- To maximize production/operations capacity from the given equipment resources

23.3.05T2

- To enable product or service quality and customer satisfaction be achieved through correctly adjusted serviced and operated equipment

Reasons for equipment maintenance

- Due to natural wear and tear
- Changes in service requirements
- Technological obsolescence

23.3.05T3

Ways of plant and equipment maintenance and repair

23.3.05T4

Types of plant and equipment maintenance

- Reactive
- Proactive

23.3.05T5

Factors to be considered when planning for plant and equipment maintenance

- Keeping pace with changing technology
- Economic life of the plant and equipment

23.3.05T6

Costs involved in plant and equipment maintenance

- Fixed costs
- Variable costs



- 23.3.05T7
- Role of purchasing in plant and equipment maintenance
- Negotiations for actual purchase of maintenance equipment
 - Liaising with maintenance staff to ensure that information regarding cost, availability and delivery times is available in respect to critical items
 - Initiate a policy of standardization to avoid holding a variety of 'critical spares'
 - Suggesting alternative items for maintenance
 - Minimize administration and storage costs

Practice

- 23.3.05P
- Specific Objective*
- By the end of the sub-module unit, the trainee should be able to liaise with maintenance staff in an organisation to ensure that information regarding cost, availability and delivery times is available in respect to critical items

- 23.3.05P1
- Content*
- Liaise with maintenance staff in an organisation to ensure that information regarding cost, availability and delivery times is available in respect to critical items

Suggested Teaching/Learning Resources

- Chalk-board
- Computer
- LCD
- Case-study

Suggested Teaching/Learning Activities

- Discussion
- Explanation
- Note-taking
- Demonstration
- Observation

Suggested Evaluation Methods

- Assignments
- Examination

23.3.06	LOCATION AND LAYOUT IN OPERATIONS MANAGEMENT	23.3.06T2	Location analysis tools
		23.3.06T3	<ul style="list-style-type: none"> - Analytic techniques - Factory plant layout - Meaning of factory plant layout - Factors considered in factory plant layout - Types of plant layout - Advantages and disadvantages of each plant layout
	Theory		
23.3.06T	<p><i>Specific Objectives</i> By the end of the sub-module unit, the trainee should be able to:</p> <ul style="list-style-type: none"> a) explain the factors that determine the location of operating units b) explain location analysis tools c) analyze and categorize the features and advantages of different layout types in terms of efficient work flow. 	23.3.06P	<p>Practice</p> <p><i>Specific Objectives</i> By the end of the sub-module unit, the trainee should be able to</p> <ul style="list-style-type: none"> a) illustrate types of plant layouts b) design an operating layout
23.3.06C	<p>Competence The trainee should have the ability to design an operating layout.</p>	23.3.06 P1	<p><i>Content</i> Illustration of types of plant layout</p>
		23.3.06 P1	<p>Designing an operating layout</p>
23.3.06T1	<p><i>Content</i> Factors that determine the location of operating units</p> <ul style="list-style-type: none"> - Labour - Transportation - Utilities - Social - Environment 		<p><i>Suggested Teaching/Learning Resources</i></p> <ul style="list-style-type: none"> - Text books - Chalk-board - Manila papers - Felt pens - Resource persons

	<p><i>Suggested Teaching/Learning Activities</i></p> <ul style="list-style-type: none"> - Discussion - Explanation - Note-taking - Observation 	23.3.07C	<p>Competence</p> <p>The trainee should have the ability to apply new technologies operations management</p>
	<p><i>Suggested Evaluation Methods</i></p> <ul style="list-style-type: none"> - Quizzes - Assignments 	23.3.07T1	<p><i>Content</i></p> <p>Concept of bench marking</p> <ul style="list-style-type: none"> - Meaning of bench marking - Types of benchmarking - Benchmarking process - Benefits of benchmarking - Limitations of benchmarking
23.3.07	<p>TECHNOLOGIES IN OPERATIONS MANAGEMENT</p> <p>Theory</p>		
23.3.07T	<p><i>Specific Objectives</i></p> <p>By the end of the sub-module unit, the trainee should be able to:</p> <ul style="list-style-type: none"> a) explain the concept of benchmarking b) explain flexible manufacturing system c) describe computer integrated manufacturing system d) discuss the use of Computer-Aided Design (CAD) in operations management e) explain the concept of lean performance. 	23.3.07T2	<p>Flexible manufacturing systems</p> <ul style="list-style-type: none"> - Meaning of flexible manufacturing systems - Advantages and disadvantages manufacturing systems
		23.3.07T3	<p>Computer integrated manufacturing system (CIM)</p> <ul style="list-style-type: none"> - Meaning of computer integrated manufacturing system - Advantages and disadvantages computer integrated system

23.3.07T4	Computer aided design (CAD) - Meaning of CAD - Advantages and disadvantages of CAD	23.3.08	<i>Suggested Evaluation Methods</i> - Assignments - Oral tests
23.3.07T5	Lean performance - Meaning of lean performance - Key elements of lean manufacturing - Agile production	23.3.08	EMERGING TRENDS AND ISSUES IN OPERATIONS MANAGEMENT
	Practice		Theory
23.3.07P	<i>Specific Objective</i> By the end of the sub-module unit, the trainee should be able to identify new technologies in operations management	23.3.08T	<i>Specific Objectives</i> By the end of the sub-module unit, the trainee should be able to:
	<i>Content</i>		a) identify emerging trend and issues in operations management b) discuss challenges posed by the emerging trends and issues in operations management c) discuss the approaches of managing challenges posed by the emerging trends and issues in operations management
23.3.07P1	New technologies in operations management		
	<i>Suggested Teaching/Learning Resources</i>		
	- Computer - LCD - Internet - Case-study - Resource persons		
	<i>Suggested Teaching/Learning Activities</i>	23.3.08T1	<i>Content</i> Emerging trends and issues in operation management
	- Discussion - Explanation - Note-taking - Observation		

23.3.08T2	Challenges posed by emerging trends and issues in operations management	<i>Suggested Teaching/Learning Resources</i>
23.3.08T3	Management of challenges posed by emerging trends and issues in operations management	<ul style="list-style-type: none"> - Text books - Chalk-board - Computer - LCD
23.3.08P	<p>Practice</p> <p><i>Specific Objective</i> By the end of the sub-module unit, the trainee should be able to identify emerging issues and trends in operation management</p>	<p><i>Suggested Teaching/Learning Activities</i></p> <ul style="list-style-type: none"> - Discussion - Explanation - Note-taking <p><i>Suggested Evaluation Method</i></p> <ul style="list-style-type: none"> - Examination - Written Report - Oral tests
23.3.08P1	<p><i>Content</i> Emerging issues and trends in operations management</p>	

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